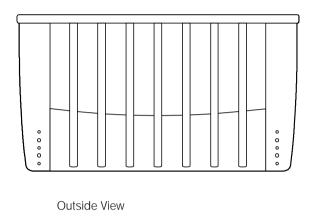
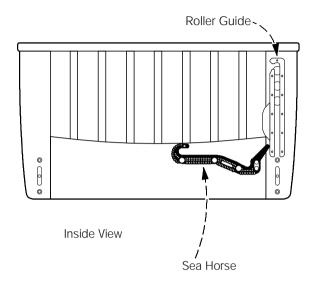
Aurora Arms

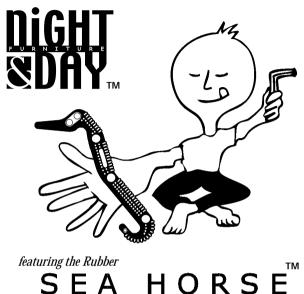
SHOE FITTINGS^{TM} *Gold*

SF 0404

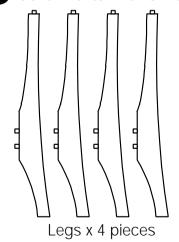
1A One Pair of Shoe Fittings Arms:







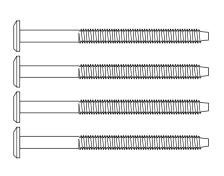
1B Other Parts in this Box:



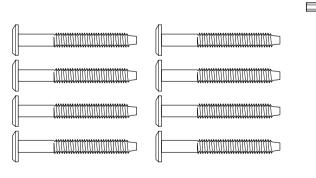
1C Hardware in this Box:



ThumNut[™] x 4 pieces Patent No.: US 6,457,923



Long Bolts (80mm) x 4 pieces



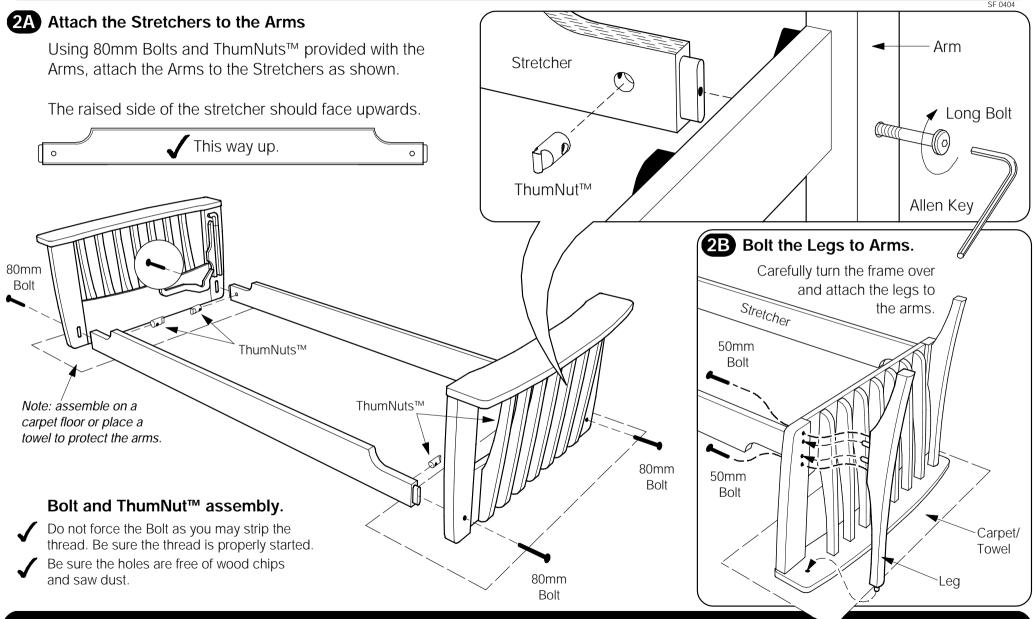
Short Bolts (50mm) x 8 pieces

Allen Key x 1 piece

SHOE FITTINGS™ Protected by US Patent #6,715,166. Other Patents Pending

Aurora Arms

SHOE FITTINGS[™] Gold



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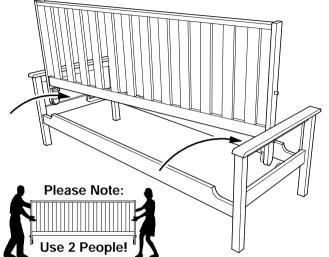
Assembly 1: Fit the Back Deck

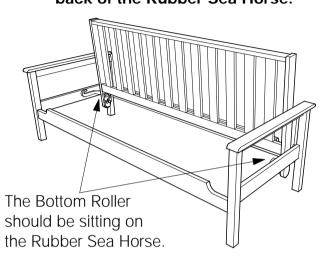
Chair • Love seat • Full • Queen

SHOE FITTINGS[™] Gold

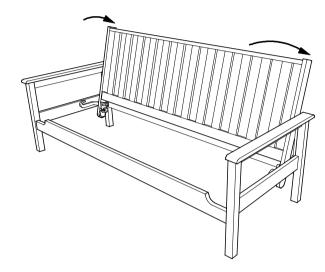
SF 0404

3A Carefully lift the Back Deck into position. Place the Bottom Rollers onto the back of the Rubber Sea Horse.

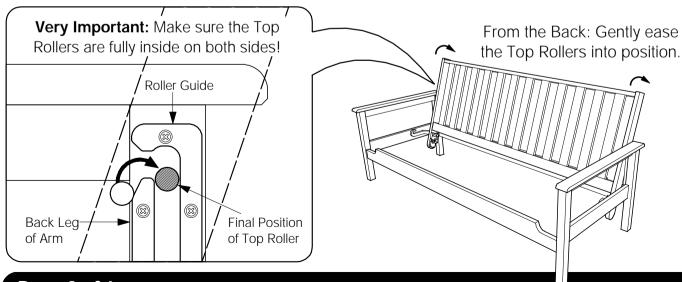




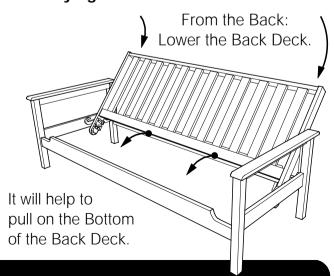
3B Rest the Top Rollers againt the Leg.



3C Gently lift the Back Deck so the Top Roller goes inside the Roller Guide.



3D Gently Lower the Back down until it is lying flat.



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Assembly 2: Fit the Seat Deck

Chair • Love seat • Full • Oueen

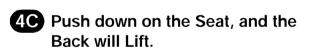
SHOE FITTINGS[™] Gold

4B Pull the Seat over the "Snap Point."

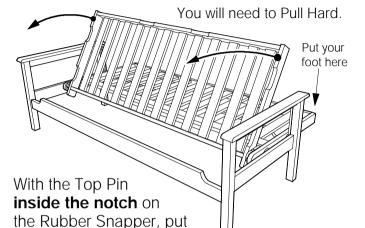
4A Hook the Seat Deck onto the Snapper.

the Snapper should fit between both Pins. Just remember: • The Top Pin - fits over the top, • The Lower Pin - goes underneath. **Top Pin** over the top Rubber-**Snapper** Please Note: Notch **Bottom Pin** underneath

Lift the Seat Deck in vertically, so the Pins meet with the Rubber Snapper. The head of



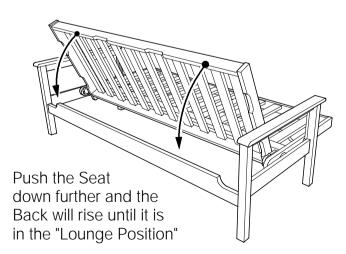
This is the Lounge Position.

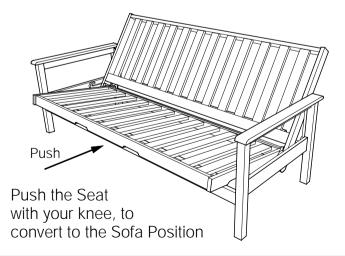


This is the Sofa Position.

and pull the Seat over the "Snap Point"

your foot on the Back Deck







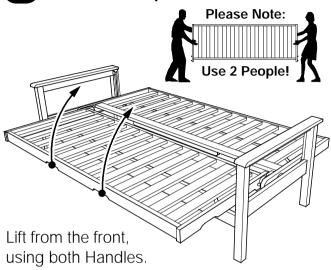
Disassembly 1: Removing the Seat

Chair • Love seat • Full • Queen

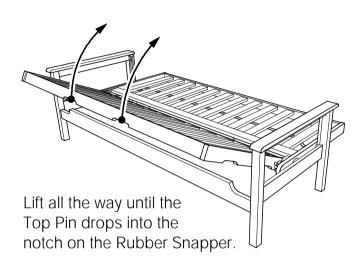
SHOE FITTINGS $^{\mathsf{TM}}$ Gold

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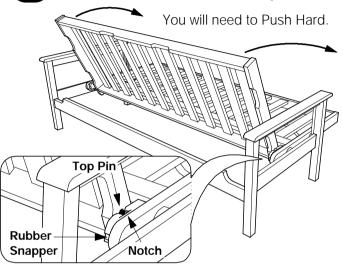
5A From the Bed position, lift the Seat.



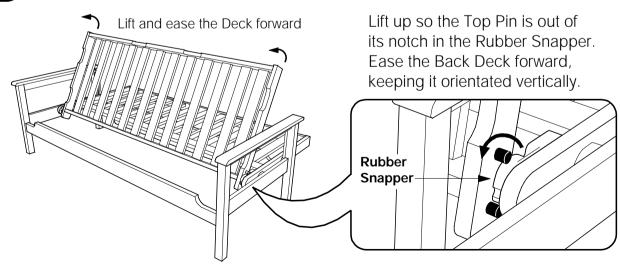
5B Lift the Seat all the way.



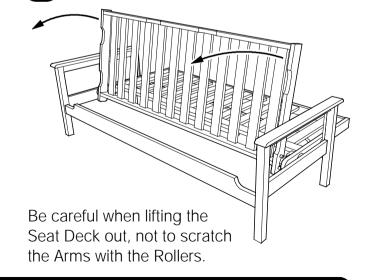
5C Push the Seat over the "Snap Point."



5D From the Back, lift out the Top Pin and ease the Seat Deck forward.



5E Lift the Seat clear of the frame.



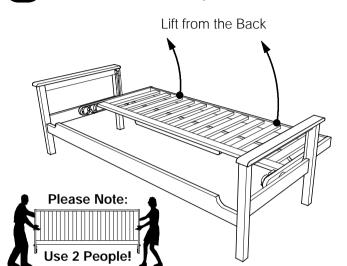
Disassembly 2: Removing the Back

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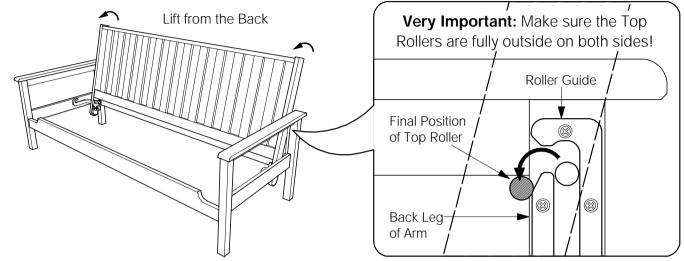
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6A Lift the Back Deck up.



6B Lift Back Deck so the Top Roller is clear of the Back Leg.



- **6C** Push the Deck forward at the top.
- 6D Lift the Back away from the Arms.
- Be careful when lifting the Back Deck out, not to scratch the Arms with the Rollers.
- **6E** Undo the Stretcher Bolts.

